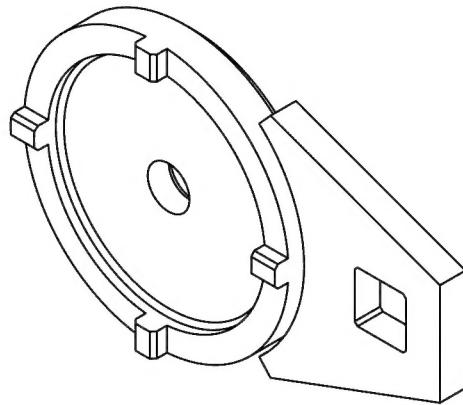


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REVISIONS					
REV	ECR	DESCRIPTION		DATE	INITIAL
1		RELEASED FOR PRODUCTION.		6/18/2015	RJC JAG



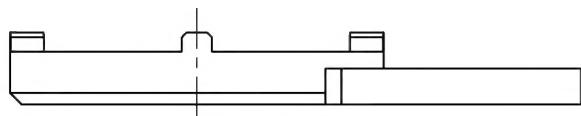
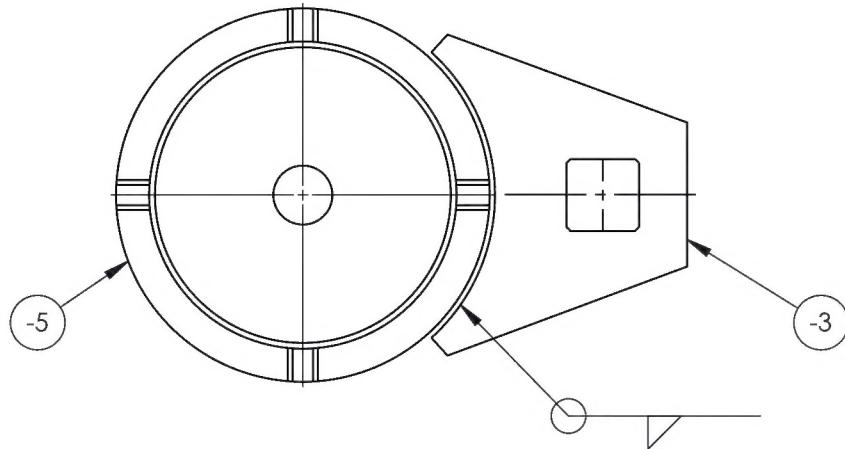
NOTE:
REF. BELL T/N: T103041.

DART AEROSPACE	
TITLE WRENCH-NUT, SEAL, ENGINE GEARBOX	
DWG NO. RB T103041	REV 1
MAT'L	DRAWN BY: CLOUGH
APPROVED <i>Not Approved for MFG</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
BELL 214A, 214B, 214C	
SCALE 1:2	DATE 6/18/2015
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
1			-3		PLATE	4140/4142		3
1			-5		SOCKET	4140/4142		4
ASSY -1							SCALE 1:2 DATE 6/18/2015 SHEET 1 OF 4	

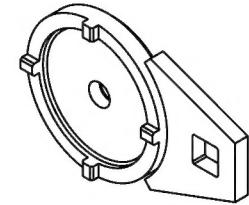
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

WELDMENT



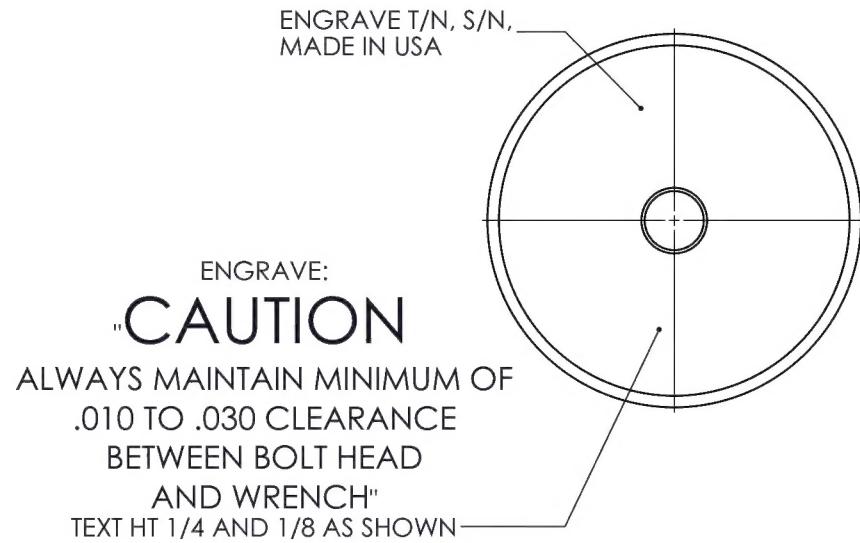
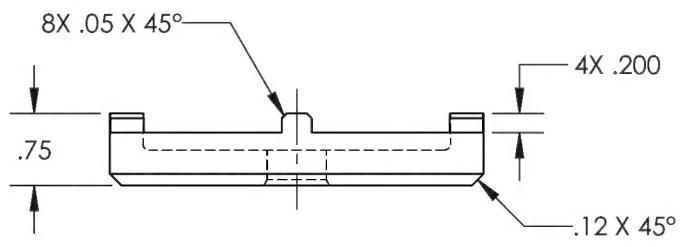
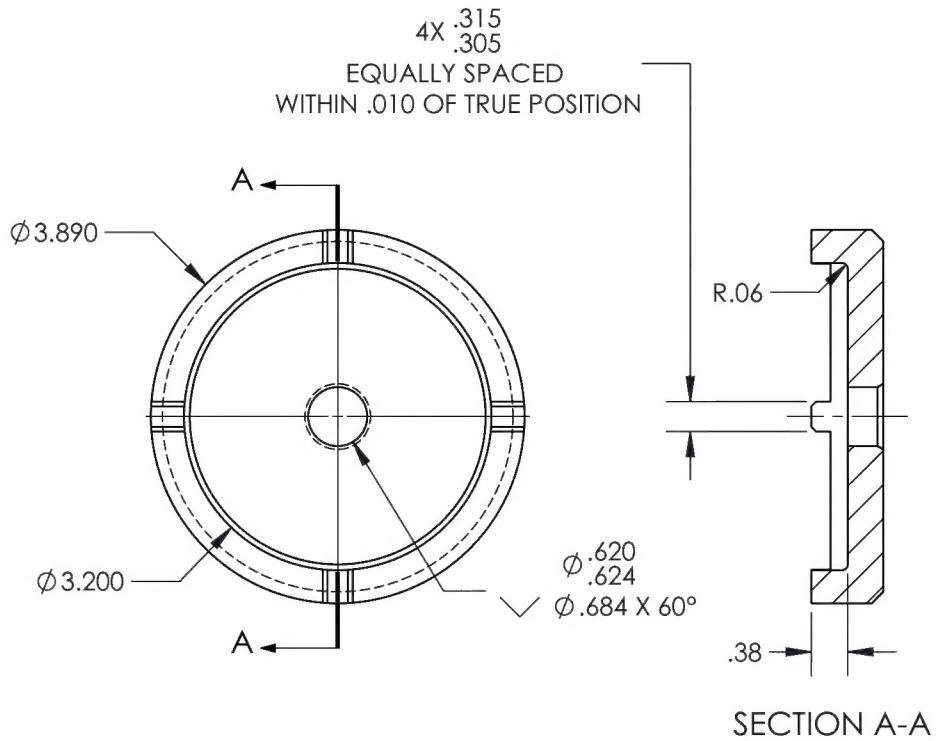
DART AEROSPACE	
TITLE	
WRENCH-NUT, SEAL, ENGINE GEARBOX	
DWG NO.	RB T103041-1
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	HEAT TREAT FINISH CAD PLATE YELLOW
QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL	
BELL 214A, 214B, 214C	
SCALE	1:2
DATE	6/18/2015
SHEET 2 OF 4	

REV 1
APPROVED

Not Approved for MFG

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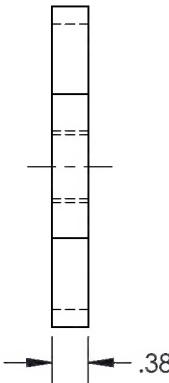
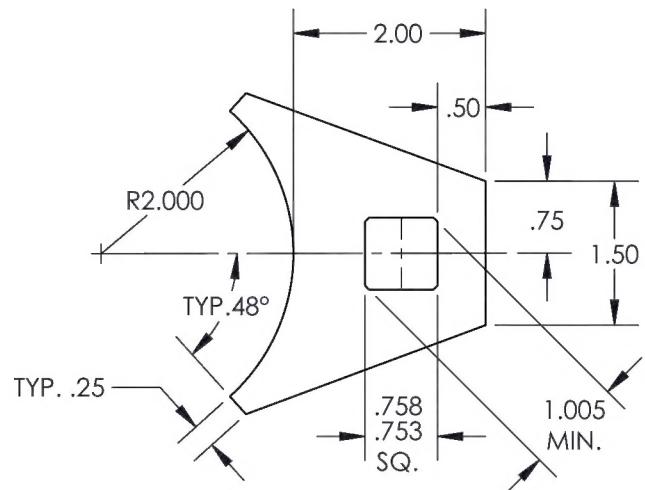
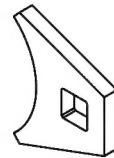
REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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DART AEROSPACE	
TITLE	
WRENCH-NUT, SEAL, ENGINE GEARBOX	
DWG NO.	RB T103041-5
MAT'L	4140/4142
DRAWN BY:	CLOUGH
APPROVED:	<i>Not Approved For Mfg</i>
UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES
.XXX ± .010	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
X ± .1	SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
BELL 214A, 214B, 214C	
SCALE	1:2
DATE	6/18/2015
SHEET 3 OF 4	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-3)

PLATE

DART AEROSPACE	
TITLE	
WRENCH-NUT, SEAL, ENGINE GEARBOX	
DWG NO.	RB T103041-3
MAT'L	4140/4142
DRAWN BY:	CLOUGH
APPROVED:	<i>Not Approved For Mfg</i>
UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES
.XXX ± .010	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
X ± .1	SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	BELL 214A, 214B, 214C
SCALE	1:2
DATE	6/18/2015
SHEET 4 OF 4	